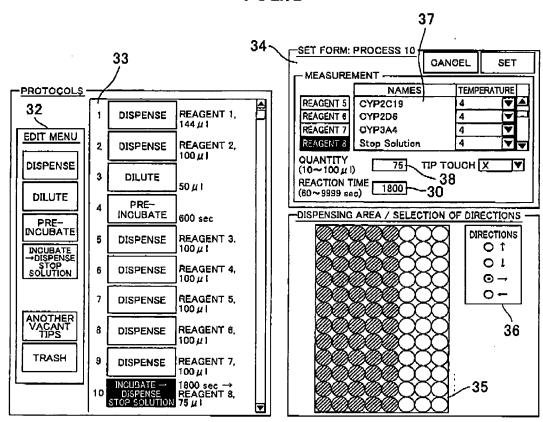


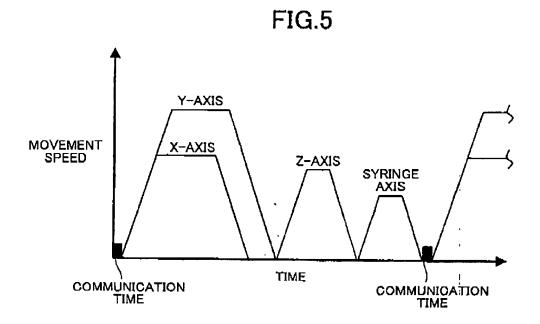
FIG.3



٠,

| TIMER A | TIMER 1 |
|---------|---|
| TIMER B | TIMER 2 |
| TIMER C | TIMER 3 |
| TIMER D | TIMER 4 |
| TIMER E | TIMER 5 |
| TIMER F | TIMER 6 |
| TIMER G | TIMER 7 |
| TIMER H | TIMER 8 |
| | TIMER 9 |
| | TIMER 10 |
| | TIMER 11 |
| | TIMER 12 |
| | TIMER B TIMER C TIMER D TIMER E TIMER F TIMER G |

FIG.4 **START** 40 , INPUT PROCESSES SIMULATION OF OPERATION TIME 42~ IS OPERATION POSSIBLE ? NO 45 TYES **ALARM** OK **END**



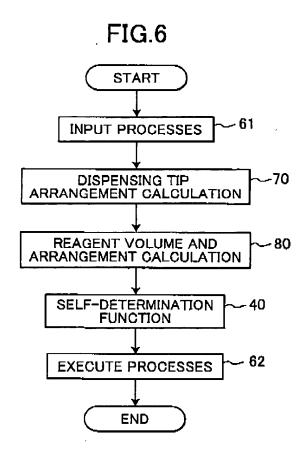


FIG.7

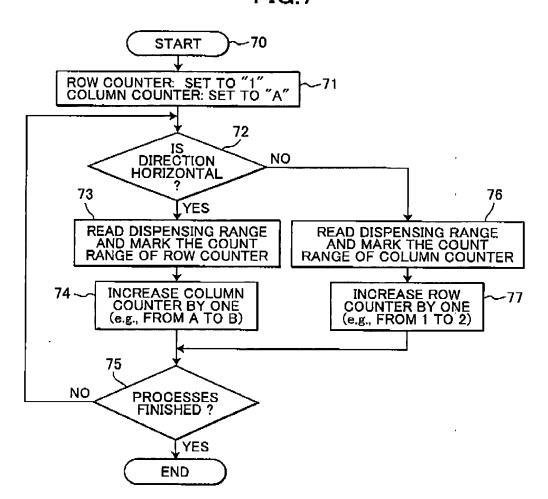


FIG.8

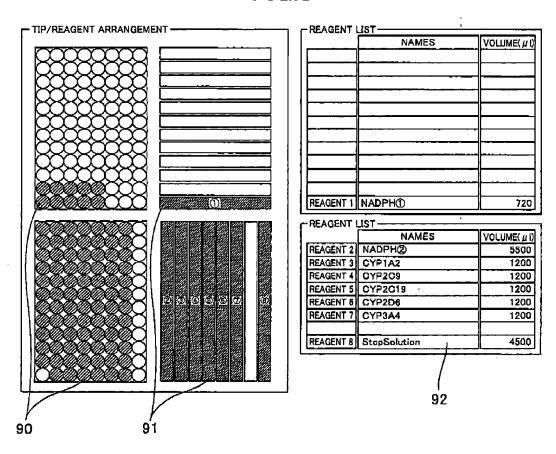


FIG.9

| PROCESS NUMBER | PROCESS NAME | PROCESS (CONDITIONS) | TIME REQUIRED (SECONDS) |
|-------------------|------------------|--|-------------------------------|
| 1 | DISPENSE | ROW 1 COLUMNS A TO E DISPENSE 144 µ I REAGENT 1 IN ↑ DIRECTION | 62 |
| 2 | DISPENSE | FROM COLUMN A ROWS 2 TO 12 TO COLUMN E DISPENSE 100 µ I REAGENT 2 IN → DIRECTION | 178 |
| 3 | DILUTE | PIPETTING 5 TIMES FROM ROW 1 COLUMNS A TO E TO ROW 8 DILUTING DISPENSE 50 µ I IN ↑ DIRECTION | 117 |
| 4 | INCUBATE | AT 37°C FOR 10 MINUTES | 600 |
| 5 | DISPENSE | COLUMN A ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 3 IN → DIRECTION | 50 |
| 6 | DISPENSE | COLUMN B ROWS 1 TO 12 DISPENSE 100 µ REAGENT 4 IN → DIRECTION | 50 |
| 7 | DISPENSE | COLUMN C ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 5 IN → DIRECTION | 50 |
| 8 | DISPENSE | COLUMN D ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 6 IN → DIRECTION | 50 |
| 9 | DISPENSE | COLUMN E ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 7 IN → DIRECTION | 50 |
| | INCUBATE → | INCUBATE AT 37°C TIME TO DISPENSING STOP SOLUTION 30 MINUTES | 1800 |
| 10 | STOP SOLUTION | FROM COLUMN A ROWS 1 TO 12 TO COLUMN E DISPENSE 75 µ I REAGENT 8 IN → DIRECTION | 220 |